Operating mode:

The internal grippers dip into drillings, enlarge their external diameter by expansion of the silicone membrane, under pressure, and thus frictionally engaged hold to the bore wall. When pressure is switched off, the silicone membrane self-reliant retracts into the grippers inside due to its elastic behavior.

Advantages:

Minimum installation size possible

Low gripper weight

Simple gripper principle

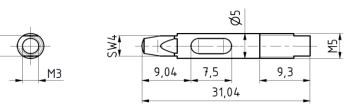
Cost-efficient

Quick membrane replacement possible

Indirect request via pressure switch in the supply line possible

Technical specifications	GI005
Working pressure [bar]	3 - 6
Grip force at 6 bar [N]	4
For bore diameter [mm]	5,1-6,0
Allowed component weight [kg]	0,4
Gripper weight [kg]	0.003
Compressed air connection Ø	M3
Assembly Ø	M5
Stroke cycles at ideal application conditions	500.000
Membrane material	Silicone rubber
Temperature range	-40° C to 300° C
Limits of the application range	

Limits of the application range		
Minimum immersion depth of the membrane [%]	60	
To protect the membrane from damage at low	DH = DGIS+10%	
installation depth, use customers hull	DH = DGI3+10 %	
Reduced grip force, when the membrane is not completely covered	Ł	

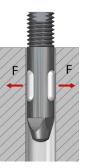


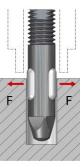
hanna	Print	2
1		3
		5

Pos.	Description
1	Hull
2	Mandrel
3	Tube
4	O-ring 1
5	O-ring 2



GRIP





for internal gripper GI005

External diameter 5, screw thread M5

G-GI005

SW4

Internal gripper Ø005...

Replacement tube EG-GI005-S

Operating mode:

The internal grippers dip into drillings, enlarge their external diameter by expansion of the silicone membrane, under pressure, and thus frictionally engaged hold to the bore wall. When pressure is switched off, the silicone membrane self-reliant retracts into the grippers inside due to its elastic behavior.

Advantages:

Minimum installation size possible

Low gripper weight

Simple gripper principle

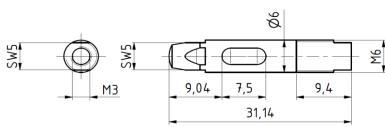
Cost-efficient

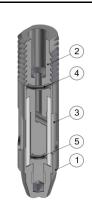
Quick membrane replacement possible

Indirect request via pressure switch in the supply line possible

Technical specifications	G1006
Working pressure [bar]	3 - 6
Grip force at 6 bar [N]	5
For bore diameter [mm]	6,1 - 7,0
Allowed component weight [kg]	0,5
Gripper weight [kg]	0.005
Compressed air connection Ø	M3
Assembly Ø	M6
Stroke cycles at ideal application conditions	500.000
Membrane material	Silicone rubber
Temperature range	-40° C to 300° C

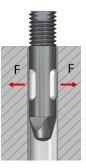
Limits of the application range		
Minimum immersion depth of the membrane [%]	60	
To protect the membrane from damage at low	DH = DGIS+10%	
installation depth, use customers hull	DH = DGI3+10%	
Reduced grip force, when the membrane is not completely covered	b	

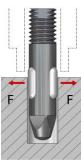




Pos.	Description
1	Hull
2	Mandrel
3	Tube
4	O-ring 1
5	O-ring 2

GRIP





					-
			31,14		
Internal gripper	Ø006				
G-GI006	Externa	l diameter 6	6. screw thread	M6	

for internal gripper GI006

Replacement tube EG-GI006-S

Operating mode:

The internal grippers dip into drillings, enlarge their external diameter by expansion of the silicone membrane, under pressure, and thus frictionally engaged hold to the bore wall. When pressure is switched off, the silicone membrane self-reliant retracts into the grippers inside due to its elastic behavior.

Advantages:

Minimum installation size possible

Low gripper weight

Simple gripper principle

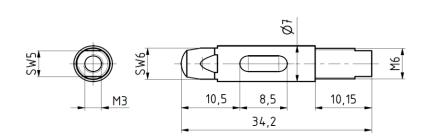
Cost-efficient

Quick membrane replacement possible

Indirect request via pressure switch in the supply line possible

Technical specifications	GI007
Working pressure [bar]	3 - 6
Grip force at 6 bar [N]	7
For bore diameter [mm]	7,1-8,0
Allowed component weight [kg]	0,7
Gripper weight [kg]	0.007
Compressed air connection Ø	M3
Assembly Ø	M6
Stroke cycles at ideal application conditions	500.000
Membrane material	Silicone rubber
Temperature range	-40° C to 300° C

Limits of the application range		
Minimum immersion depth of the membrane [%]	60	
To protect the membrane from damage at low	DH = DGIS+10%	
installation depth, use customers hull	DH = DGI3+10%	
Reduced grip force, when the membrane is not completely covered	b	

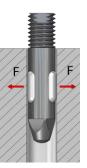


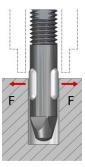


Pos.	Description
1	Hull
2	Mandrel
3	Tube
4	O-ring 1
5	O-ring 2



GRIP





Internal gripper Ø007…		
G-GI007	External diameter 7, screw thread M6	
Replacement tube		
EG-GI007-S	for internal gripper GI007	

Operating mode:

The internal grippers dip into drillings, enlarge their external diameter by expansion of the silicone membrane, under pressure, and thus frictionally engaged hold to the bore wall. When pressure is switched off, the silicone membrane self-reliant retracts into the grippers inside due to its elastic behavior.

Advantages:

Minimum installation size possible

Low gripper weight

Simple gripper principle

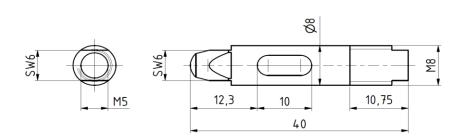
Cost-efficient

Quick membrane replacement possible

Indirect request via pressure switch in the supply line possible

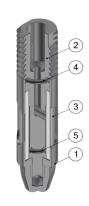
Technical specifications	G1008
Working pressure [bar]	3 - 6
Grip force at 6 bar [N]	17
For bore diameter [mm]	8,1 – 9,0
Allowed component weight [kg]	1,7
Gripper weight [kg]	0.01
Compressed air connection Ø	M5
Assembly Ø	M8
Stroke cycles at ideal application conditions	500.000
Membrane material	Silicone rubber
Temperature range	-40° C to 300° C
Limits of the application range	

Limits of the application range		
Minimum immersion depth of the membrane [%]	60	
To protect the membrane from damage at low DH = DGIS+1		
installation depth, use customers hull	DH = DGI3+10%	
Reduced grip force, when the membrane is not completely covered		



External diameter 8, screw thread M8

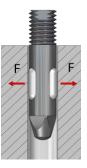
for internal gripper GI008

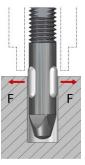


Pos.	Description
1	Hull
2	Mandrel
3	Tube
4	O-ring 1
5	O-ring 2



GRIP





G-GI008

Internal gripper Ø008...

Replacement tube EG-GI008-S