

## **PRODUCT INFO**

**Cross clamps KS** of die-cast Aluminum have slitted clamping points machined by cutting methods.

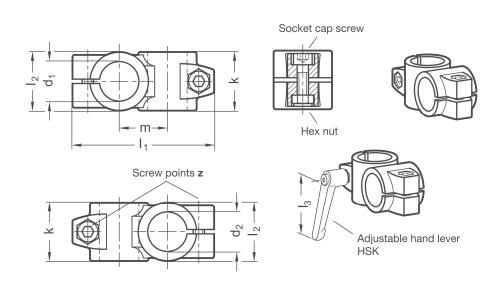
The bores of the clamping points are offset in the plane and arranged at an angle of 90°. They receive typically available construction tubes with full surface contact over the entire cross-section of the bore.

At the screw points, hex socket cap screws or adjustable hand levers reduce the bore cross-section for clamping.

Adjustable hand levers are intended for repeated, tool-free clamping. Under the designation HSK, these are available separately for individual use and in other designs. Compared with the tool-operated hex socket cap screw, the clamping force achievable with an adjustable hand lever is lower due to the shorter lever length.

## **RoHS-compliant product**







Clamping point 1	Clamping point 2						Accessories recom. adjustable hand lever
Bore d <sub>1</sub>	Bore d <sub>2</sub>	Clamping length <b>k</b>	I <sub>1</sub>	l <sub>2</sub>	m	Hex socket cap screws	HSK for z lever length <b>l</b> <sub>3</sub>
B 20	B 20	40	97	40	33	M 8-25	-
B 25	B 25	40	97	40	33	M 8-25	78
B 30	B 30	40	97	40	33	M 8-25	78
B 30	B 30	56	125	56	45	M 10-35	-
B 32	B 32	56	125	56	45	M 10-35	-
B 35	B 35	56	125	56	45	M 10-35	92
B 40	B 40	56	125	56	45	M 10-35	92
B 40	B 40	65	143	65	53	M 10-50	-
B 42	B 42	65	143	65	53	M 10-50	92
B 45	B 45	65	143	65	53	M 10-50	92
B 48	B 48	65	143	65	53	M 10-50	92
B 50	B 50	65	143	65	53	M 10-50	92
B 50	B 50	80	169	80	65	M 10-50	-
B 60	B 60	80	169	80	65	M 10-50	92

## Screw points

Z

2

1		
۱	1	Hex socket cap screw steel, zinc-plated DIN 912-8.8 and lock nut steel DIN 985-8, zinc-plated
П		I IEA SOUREI CAD SCIEW SIECI. ZIIIC-DIAIEU DIN 3 12-0.0 AIIU IOCR IIUI SIECI DIN 303-0. ZIIIC-DIAIEU

Hex socket cap screw stainless steel DIN 912-A2-70 and lock nut stainless steel DIN 985-A2, glide coating

## Surface

0

2	Black textured powder-coated, RAL 9005
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8 Blasted, matt

## **ACCESSORIES**

- Adjustable hand levers **HSK** see page 168

# **ON REQUEST**

- Clamping points  $\mbox{with different diameters } \mbox{d}_{\mbox{\tiny 1}} \mbox{ and } \mbox{d}_{\mbox{\tiny 2}} \mbox{ or special diameter}$
- Screw points
  with hex head screws or mixed screw / hand lever elements
- Surface
  ball-burnished, anodized or powder-coated in other RAL colors

