

PRODUCT INFO

The guide tubes of the **linear units VE2V** are made of chrome-plated steel or bright stainless steel precision tubes. A spindle with ball bearings on both sides is installed in the guide tube. This is comprised of one part with left-hand thread and one with right-hand thread. The spindle nuts positioned on the left and right transmit the symmetrical and opposing linear movements to two linear unit connectors via two drive keys along the guide groove.

Together with the guide tube, the guide element bores form solid linear square guide mechanisms that can receive large torsional forces. Multiple connector types are available for selection and can be adjusted or clamped for low play using the split bore. The parts to be moved are fastened to the guide element, such as for format adjustments, in which one side guide is symmetrically moved to various widths.

Possible accessories are already taken into account in the selection of the linear units according to the options given in the tables. This ensures, for example, that the journal lengths \mathbf{z}_1 and \mathbf{z}_2 are appropriate for attachment of the accessories. The linear unit connectors and the accessories are not included with the linear units and must be ordered separately.

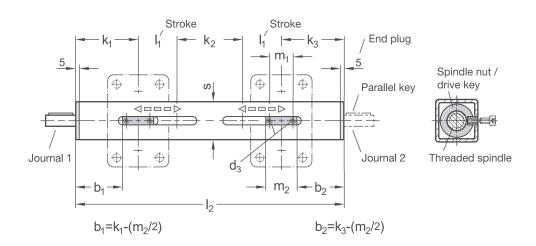
Adjustable hand levers are intended for repeated, tool-free clamping of the guide elements. Under the designation HSK, these are available separately for individual use and in other designs. Compared with the tool-operated hex socket cap screw, the clamping force achievable with an adjustable hand lever is lower due to the shorter lever length.

RoHS-compliant product











2 0

s	Stroke max.	Edge distance 1 min.	Spacing min. k ₂	Edge distance 2 min.	d ₃	Total length max. $(k_1+k_2+k_3+2x l_1)$	m ₁	m ₂
30	601	59	50	59	M 4	1460	23	38
40	753	72	66	72	M 5	1810	42	54
50	748	77	70	77	M 6	1810	42	54

Material **W**

Steel

• Guide tube, DIN EN 10305-4: Steel, chrome-plated

- Trapezoidal / fine thread spindle: Steel, with ball bearing
- Spindle nut: Red brass / end plug: Plastic

Stainless steel

ED

ST

- Guide tubes, EN 10216-5: Stainless steel AISI 304
- Trapezoidal / fine thread spindle: Stainless steel AISI 303, with ball bearing
- Spindle nut: Red brass / end plug: Plastic

Spindle thread direction ${\bf r}$

RH	Right-hand thread on journal z ₁ , Left-hand thread on journal z ₂
LH	Left-hand thread on journal z_1 , Right-hand thread on journal z_2

		Spindle pitch		Journal	Journal length	Journal length	Journal length	Journal length	Journal length	individual
s	Spindle Ø	Trapezoidal thread	Fine thread, metric	diameter d ₂	B I ₃	C I4	D I ₅	E I ₆	F I ₇	journal length
30	14	4	1	8	16	36	52	31	67	1667
40	20	4	1	12	17	42	59	32	74	1774
50	20	4	1	12	18	42	60	33	75	1875

Accessories:

s	Torque support	Clamping plate	Position indicator		Handwheel
30	VZDV	VZK	VZPM	VZPE	VZH
40	VZDV	VZK	VZPM	VZPE	VZH
50	VZDV	VZK	VZPM	VZPE	VZH



Journal **Z**₁

В	Journal for handwheel	D	Journal for position indicator and handwheel	Е	Journal for spacer plate and handwheel (only for $d_1 \ge 30$)		
3		To the second se					
Journal length I ₃			Journal length l _s		Journal length l _e		
F Journal for spacer plate, position indicator and handwheel (only for d₁ ≥ 30)		Gxx Individual length with keyway (for xx enter value from column I ₈)		Нхх	Individual length without keyway (for xx enter value from column I ₈)		
		8		022			
Journal length I ₇		Journal length I ₈		Journal length I _s			

Journal **Z**₂

2		
A Without journal	B Journal for handwheel	C Journal for position indicator
	Journal length I ₃	Journal length I ₄
	-	
D Journal for position indicator and handwheel	E Journal for spacer plate and handwheel (only for $d_1 \ge 30$)	F Journal for spacer plate, position indicator and handwheel (only for $d_1 \ge 30$)
Journal length I ₅	Journal length I ₆	Journal length I ₇
Gxx Individual length with keyway (for xx enter value from column I ₈)	Hxx Individual length without keyway (for xx enter value from column I ₈)	
8 dq 2 qq 2	$\frac{d}{dz}$	
Journal length I _s	Journal length I ₈	

2A

ACCESSORIES

- Handwheels VZH → see page 356
- Position indicators VZPM / VZPE → see page 358 / 360
- Clamping plates VZK → see page 362
- Torque supports **VZDV** → see page 366
- Angle gears → on request
- Transfer units **VA** → see page 370

Single tube linear unit Outer diameter Material Stroke Edge distance 1 Spacing Edge distance 2 Spindle thread direction Spindle pitch Journal z,		Name key	Supplemen	ntal key
Outer diameter Material Stroke Edge distance 1 Spacing Edge distance 2 Spindle thread direction Spindle pitch	ORDER KEY	VE2V - s - w	- I ₁ - K ₁ - K ₂ - K ₃ - r	- p - z ₁ - z ₂
	Outer diameter Material Stroke Edge distance 1 Spacing Edge distance 2 Spindle thread direction Spindle pitch			

LINEAR UNIT CONNECTORS

The single tube linear unit VE2V only becomes a functional axis after attachment of a linear unit connector. Linear unit connectors are available in a variety of designs for different applications. To simplify the selection process, an overview is provided on page 238.











