

PRODUCT INFO

The guide tubes of the **linear units VE3V** are made of chrome-plated steel or bright stainless steel precision tubes. Two independent spindles with ball bearings on each side are installed in the guide tube. The thread direction of the spindles can be chosen as desired for each side. The spindle nuts positioned on each spindle transmit the linear movements to a linear unit connector via a drive key along the guide groove, independently of the opposite side.

Together with the guide tube, the guide element bores form solid linear square guide mechanisms that can receive large torsional forces. Multiple connector types are available for selection and can be adjusted or clamped for low play using the split bore. The parts to be moved are fastened to the guide element, such as for format adjustments, in which one side guide is moved independently from the opposite side to various widths.

Possible accessories are already taken into account in the selection of the linear units according to the options given in the tables. This ensures, for example, that the journal lengths \mathbf{z}_1 and \mathbf{z}_2 are appropriate for attachment of the accessories. The linear unit connectors and the accessories are not included with the linear units and must be ordered separately.

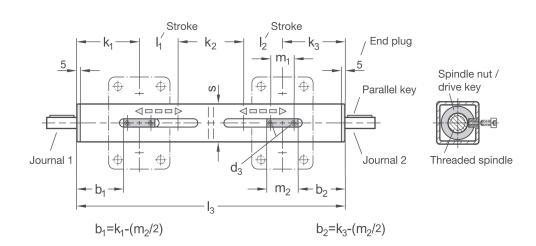
Adjustable hand levers are intended for repeated, tool-free clamping of the guide elements. Under the designation HSK, these are available separately for individual use and in other designs. Compared with the tool-operated hex socket cap screw, the clamping force achievable with an adjustable hand lever is lower due to the shorter lever length.

RoHS-compliant product











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s	Stroke max.	Stroke max.	Edge distance 1 min. k ₁	Spacing min. k ₂	Edge distance 2 min. k ₃	d ₃	Total length max. $(k_1 + k_2 + k_3 + l_1 + l_2)$	m ₁	m ₂
30	601	601	59	50	59	M 4	1460	23	38
40	753	753	78	66	78	M 5	1810	42	54
50	748	748	82	70	82	M 6	1810	42	54

Material **W**

ST

- Guide tube, DIN EN 10305-4: Steel, chrome-plated
- Trapezoidal / fine thread spindle: Steel, with ball bearing
- Spindle nut: Red brass / end plug: Plastic

Stainless steel

ED

- Guide tubes, EN 10216-5: Stainless steel AISI 304
- Trapezoidal / fine thread spindle: Stainless steel AISI 303, with ball bearing
- Spindle nut: Red brass / end plug: Plastic

Spindle 1 thread direction (on journal z_i) r_1

RH	Right-hand thread
LH	Left-hand thread

Spindle 2 thread direction (on journal z₂)

RH	Right-hand thread
LH	Left-hand thread

		Spindle pitcl spindle 1 p ₁	n	Spindle pitcl spindle 2 p ₂	n	Journal	Journal length	Journal length	Journal length	Journal length	individual
s	Spindle Ø	Trapezoidal thread	Fine thread, metric	Trapezoidal thread	Fine thread, metric	diameter d ₂	B I ₄	D I ₅	E I ₆	F I ₇	length
30	14	4	1	4	1	8	16	52	31	67	1667
40	20	4	1	4	1	12	17	59	32	74	1774
50	20	4	1	4	1	12	18	60	33	75	1875

Accessories:

S	Torque support	Clamping plate	Position indicator		Handwheel
30	VZDV	VZK	VZPM	VZPE	VZH
40	VZDV	VZK	VZPM	VZPE	VZH
50	VZDV	VZK	VZPM	VZPE	VZH



Journal **Z**₁

В	Journal for handwheel	D	Journal for position indicator and handwheel	Е	Journal for spacer plate and handwheel (only for $d_1 \ge 30$)		
200							
	Journal length I₄		Journal length I₅		Journal length I ₆		
F	Journal for spacer plate, position indicator and handwheel (only for $d_1 \ge 30$)	Gxx	Individual length with keyway (for xx enter value from column I ₈)	Нхх	Individual length without keyway (for xx enter value from column I ₈)		
787		8			D D D D D D D D D D D D D D D D D D D		
	Journal length I ₇		Journal length I _s		Journal length I _s		

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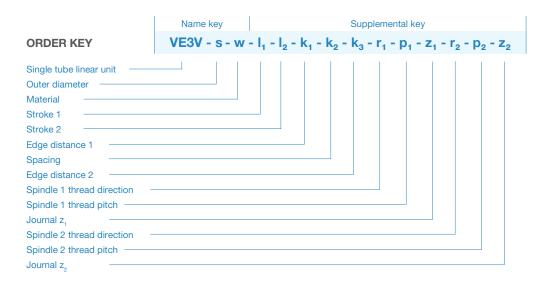
В	Journal for handwheel	D	Journal for position indicator and handwheel	Е	Journal for spacer plate and handwheel (only for $d_1 \ge 30$)		
1 ₄ 2 _D 0				6 20			
	Journal length I ₄		Journal length $\rm l_s$		Journal length I ₆		
F	Journal for spacer plate, position indicator and handwheel (only for $d_1 \ge 30$)	Gxx	Individual length with keyway (for xx enter value from column I ₈)	Hxx	Individual length without keyway (for xx enter value from column I ₈)		
		de la companya de la			9 2 7 9		
	Journal length I ₇	Journal length I _s			Journal length l _s		



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ACCESSORIES

- Handwheels **VZH** → see page 356
- Position indicator VZPM / VZPE → see page 358 / 360
- Clamping plates VZK → see page 362
- Torque supports **VZDV** → see page 366
- Angle gears → on request
- Transfer units **VA** → see page 370



LINEAR UNIT CONNECTORS

The single tube linear unit VE3V only becomes a functional axis after attachment of a linear unit connector. Linear unit connectors are available in a variety of designs for different applications. To simplify the selection process, an overview is provided on page 238.











