Inquiry and order form for rotary table type RT (1)

Firm _____

Contact person _____

Tel. / Fax _____

E-Mail Adress _____
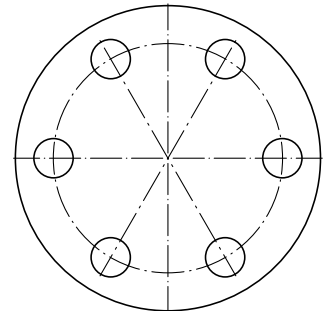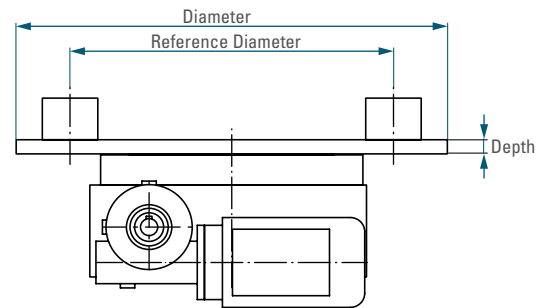
Project no. / Order no. _____

Date _____

Index plate

Diameter [mm] _____

Depth [mm] _____

Material or weight _____

Fixtures and workpieces

Quantity _____

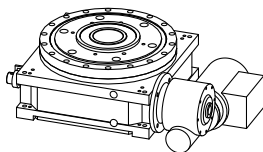Mass/Station [kg] _____

Reference diameter [mm] _____

☐ Stop mode (fixed step time, variable dwell time)

☐ Continuous mode (fixed step and dwell time)

Required step time [s] _____

Required dwell time [s] (continuous mode only) _____

Number of cycles [1/min] _____

Required service life (actual cycle time, normal 12,000 h)
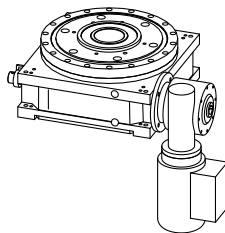
☐ Additional forces and loads (please give details)

Please visit our website at www.taktomat.de where you can download a program for calculating the rotary table data!
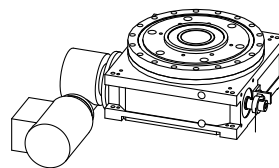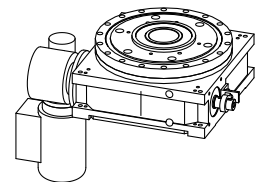
Diameter
Reference Diameter
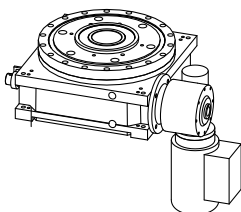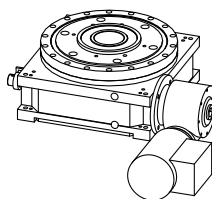Depth

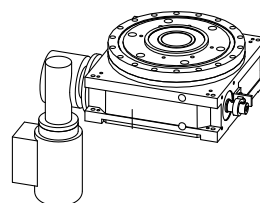## Possible mounting positions for the drive units
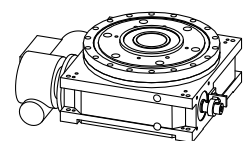
1SL90

1SL180

2SL90

2SL180

1SR180

1SR 270

2SR180

2SR270

Inquiry and order form for rotary table type RT (2)

Index Table

Type RT (100-630) _____

Number of stops _____

Index angle other than standard (see load table) _____

Mounting position (underneath) no. _____

Direction of rotation of output flange

☐ Clockwise   ☐ Counterclockwise   ☐ Reverse
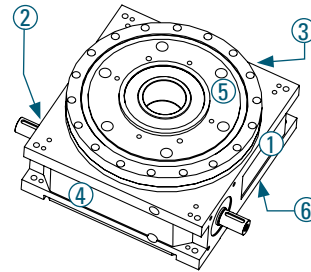
Cam lead   ☐ Right (standard)   ☐ Left

Standard central column   ☐ Yes   ☐ No
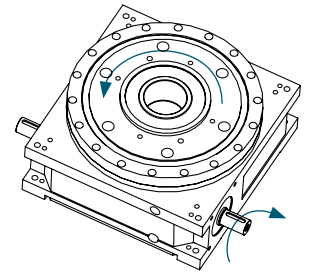
If No   Extended by _____ mm

              ☐ Standard hole pattern

              ☐ Hole pattern as specified on drawing _____

possible mounting positions   Cam Lead Right (Standard)

Drive

☐ With drive

Drive position (see page 1) _____

Terminal box position (see below) _____

Motor voltage   ☐ 230/400-50 Hz

              Other voltage _____

Brake voltage   ☐ 24V DC

              Other voltage _____

Manual release on brake ☐ Yes ☐ No

Motor Handwheel   ☐ Yes ☐ No

Input Safety Clutch   ☐ Yes ☐ No

Additional specifications (temperature sensor, connector assembly, brand...)

_____

☐ Without drive

Direction of rotation of input shaft _____

Input shaft Ø _____ ; Length _____

Universal Controler TIC

Universal Controler TIC   ☐ Yes   ☐ No

Color

Cast housing   ☐ RAL7016   ☐ other _____
Drive   ☐ color of manufacturer ☐ other _____

Terminal box position