

### Inquiry and order form for rotary table type RT (1)

Firm \_\_\_\_\_ E-Mail Address \_\_\_\_\_  
 Contact person \_\_\_\_\_ Project no. / Order no. \_\_\_\_\_  
 Tel. / Fax \_\_\_\_\_ Date \_\_\_\_\_

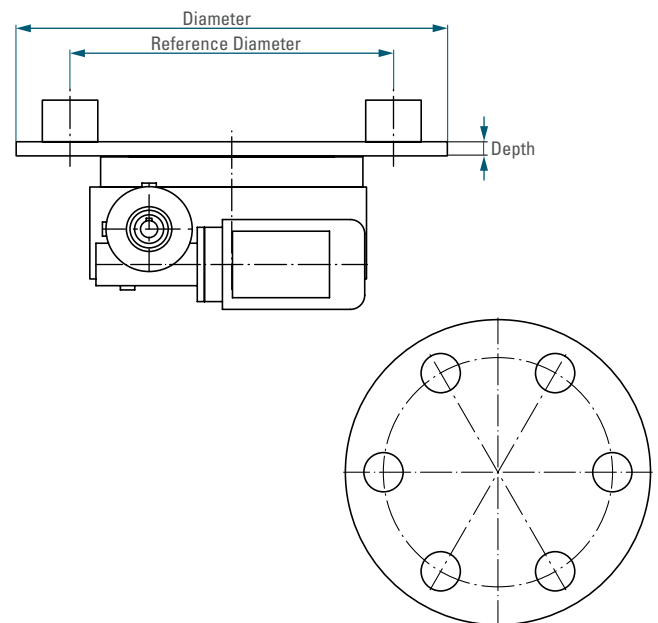
Index plate Diameter [mm] \_\_\_\_\_  
 Depth [mm] \_\_\_\_\_  
 Material or weight \_\_\_\_\_

Fixtures and workpieces Quantity \_\_\_\_\_  
 Mass/Station [kg] \_\_\_\_\_  
 Reference diameter [mm] \_\_\_\_\_

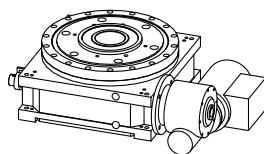
☐ Stop mode (fixed step time, variable dwell time)  
☐ Continuous mode (fixed step and dwell time)  
 Required step time [s] \_\_\_\_\_  
 Required dwell time [s] (continuous mode only) \_\_\_\_\_  
 Number of cycles [1/min] \_\_\_\_\_  
 Required service life (actual cycle time, normal 12,000 h) \_\_\_\_\_

☐ Additional forces and loads (please give details)

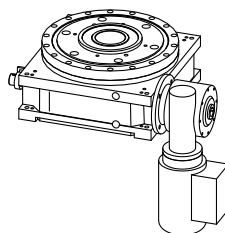
Please visit our website at [www.taktomat.de](http://www.taktomat.de) where you can download a program for calculating the rotary table data!



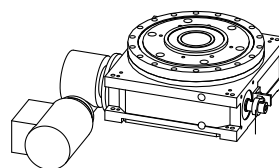
### Possible mounting positions for the drive units



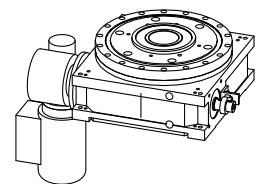
1SL90



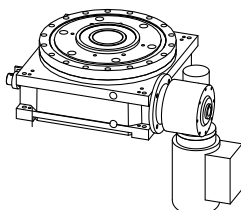
1SL180



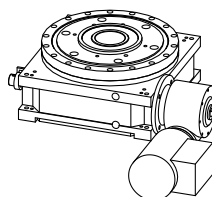
2SL90



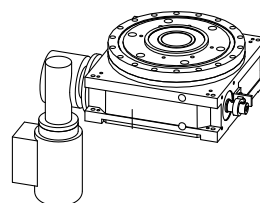
2SL180



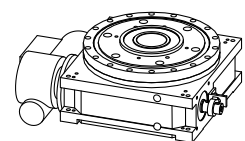
1SR180



1SR270



2SR180



2SR270

## Inquiry and order form for rotary table type RT (2)

### Index Table

Type RT (100-630) \_\_\_\_\_

Number of stops \_\_\_\_\_

Index angle other than standard (see load table) \_\_\_\_\_

Mounting position (underneath) no. \_\_\_\_\_

Direction of rotation of output flange

☐ Clockwise      ☐ Counterclockwise      ☐ Reverse

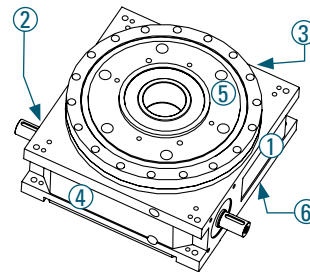
Cam lead      ☐ Right (standard)      ☐ Left

Standard central column ☐ Yes ☐ No

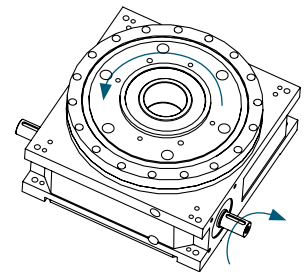
If No      Extended by \_\_\_\_\_ mm

☐ Standard hole pattern

☐ Hole pattern as specified on drawing \_\_\_\_\_



possible mounting positions



Cam Lead Right (Standard)

### Drive

☐ With drive

Drive position (see page 1) \_\_\_\_\_

Terminal box position (see below) \_\_\_\_\_

Motor voltage      ☐ 230/400-50 Hz

Other voltage \_\_\_\_\_

Brake voltage      ☐ 24V DC

Other voltage \_\_\_\_\_

Manual release on brake ☐ Yes ☐ No

Motor Handwheel      ☐ Yes ☐ No

Input Safety Clutch      ☐ Yes ☐ No

Additional specifications (temperature sensor, connector assembly, brand...)

\_\_\_\_\_

☐ Without drive

Direction of rotation of input shaft \_\_\_\_\_

Input shaft Ø \_\_\_\_\_ ; Length \_\_\_\_\_

### Universal Controller TIC

Universal Controller TIC      ☐ Yes ☐ No

### Terminal box position

